

Premium Luxury Red-Light Infrared Saunas
Powerful Gemstone Infrared Emitters

The World's Fastest Heating Infrared Saunas

SaunaWellnessTM
Well PRO 18



18

BIO-STACKED
NATURAL
ENERGIES

The Most Natural Energies in any Infrared Sauna

www.wellness-usa.com

Wellness
Wellness USATM



PREMIUM INFRARED SAUNAS

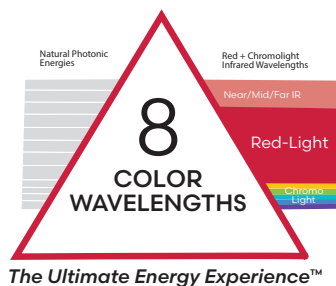
Ultimate Luxury Infrared Saunas
Bio-Stacked (18) Natural Life-Changing Energies

FULL SPECTRUM INFRARED (IR) WAVELENGTHS

SaunaWellness WELL PRO 18™ full spectrum infrared sauna system has extraordinary patented engineering features which are unique and superior amongst all commercial radiant IR saunas: distinct wavelengths and IR heater systems (near, mid & far) with different penetration levels for more even body warmth. The **Advanced Full Spectrum** infrared system is the fastest heating system for a rewarding healthy lifestyle wellness activity.

Superbly crafted with Red Cedar, the **SaunaWellness WELL PRO 18™** has bio-stacked (18) natural energy sources to enhance your infrared sauna enjoyment and ultimate comfort and the feeling of wellness improvement—the wellness benefits of a passive **SaunaWellness WELL PRO 18™** session can be life-changing!

Better Wellness – Better Fitness – Better Quality Life



Red-Light
630 nm to 850nm Infrared



Blue-Light
425 nm



Green-Light
525 nm

MULTIPLE WELLNESS BENEFITS

Enhance
Well-Being

Increase
Strength &
Endurance

Reduce
Stress

Expert
Weight
Management

Improve
Sleep

Accelerate
Fitness
Recovery

Promote
Mindfulness &
Mental Acuity

Fastest Heating

The SaunaWellness WELL PRO 18 offers faster, safer, and more effective sauna sessions for skin and deep tissue benefits, plus enhanced relaxation and recovery. The SaunaWellness WELL PRO 18 is the first infrared (IR) sauna that offers the intense heat of traditional rock saunas plus the benefits of Red-Light and IR. Our patented technology combines full spectrum heaters, carbon heaters, Jade, Bian, Tourmaline, and Pink Rose Quartz IR emitters for faster heating with focused benefits.



The SaunaWellness PRO 18 allows you to control the chamber lights and customize the color of the Salt Tiles to 8 selective colors for beautiful color blends. 8 Color wavelengths Red, Blue, Green, Yellow when mixed you have Pink, Purple, Orange and FS Full Spectrum White.

SaunaWellness™

PRO 18

Private Sanctuary (1-2 Person) 16 square feet

The **SaunaWellness Well PRO 18** is an infrared (IR)/LED sauna that bio-stacks 6 types of IR emitters with intense LED light, 3 sanitation technologies, amplified sound, and electric & magnetic fields (EMF) absorbing technology. The **SaunaWellness Well PRO 18** Collection saunas are the fastest heating IR saunas and the only IR saunas that also offer the embracing heat of a traditional stone sauna.

18 Powerful Red-Light LEDs
& Chromolight Module Boxes

Chromatic Wavelengths: Red, Blue, Green, Yellow, Orange, Pink, Purple, FS White) 8-Chromolight LEDs Selections



Interior Control Panel
Time Temp/USB
Music Interface

Pink Rose Quartz
Emits Mid Infrared
& Amplifies Sound

Bian emits far-IR & negative ions when heated (neutralizes positive ions, helping keep air sanitized)

Lustrous Okoumé Exterior
Red Cedar Premium
Canadian Wood Interior
Construction

Two (2) High Performance
Bluetooth Speakers

Air Vent Maximize Air Flow
Ozone generator

Pure Himalayan Salt Tiles
absorb moisture, emit
negative ions

Far Infrared Carbon
Heaters

Tempered Glass Door

2 full spectrum IR
Heaters Near/Mid/Far

Jade emits near-IR
and far-IR

Tourmaline Emits far-IR
and absorbs EMF due to
iron content (iron can
absorb EMFs)

Three (3) Heavy-duty Hinges
for Everlasting Support



RED-Light

BIO-STACKING Principles

Bio-stacking combines multiple wellness technologies that work together to create a more effective outcome.

Himalayan Salt

Jade Gemstones

Tourmaline

Rose Quartz

Bian



Modern Human's Wellness is Enhanced by Near / Mid / Far Infrared Light

Environmental Pollution Impacts Wellness:

The modern shift to indoor sedentary living, toxic industrial pollution, climate change, poor diets, lack of exercise, limited outdoor sun exposure, stressful urban culture and environmental pollution have contributed to modern wellness and health problems.

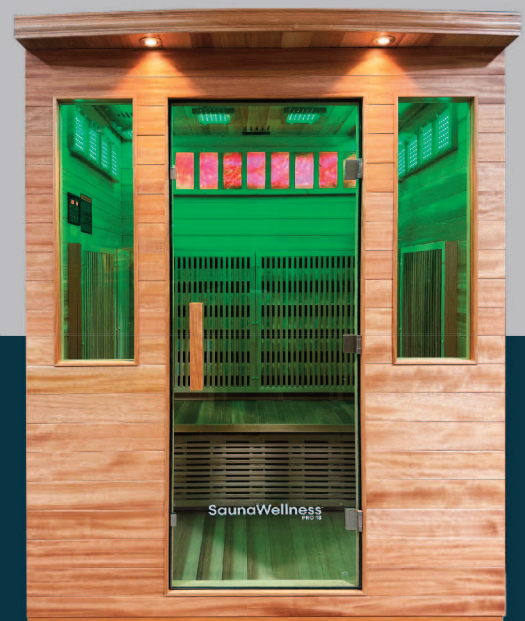
Natural Energies Enhance Wellness & Health:

Passive bio-stacked natural energies enhance fitness, energy, endurance, improve mental acuity, sleep management and help promote a healthy lifestyle.

Profound Effects of Red-Light, Chromolight, Near / Mid / Far Infrared Light

Healthy natural red-light, Chromolight, and near / mid / far infrared light, can enhance wellness & improve overall general health. The benefits of natural energies include hyperthermic cleansing, energy enhancing red-light, increased endurance, accelerated fitness recovery, and improved mental acuity.

Natural Energy Bio-Stacking
combines multiple natural energies
for increased power and more results
in less time in a single session.

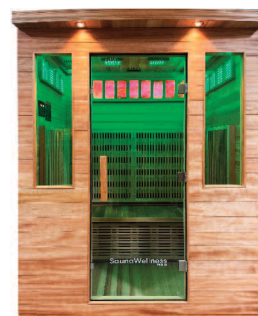


The World's Most Powerful Heating RED-LIGHT INFRARED SAUNA

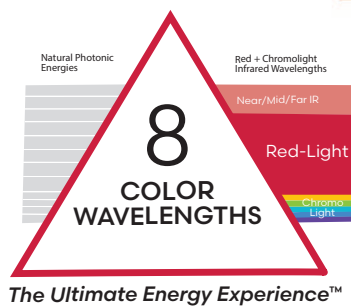
SaunaWellness WELL PRO 18 combines red-light, Infrared-light, near /mid / far infrared heat (up to 150°F) with four (4) semi-precious gemstone emitters for a soothing and relaxing experience. It's a private wellness sanctuary with integrated music speakers for energizing & calming sauna sessions.

Benefits of RED-LIGHT Sauna Sessions

- Natural Wellness, Cleansing Perspiration, Improved Energy & Endurance
- A Healthy Wellness Activity for a Better Quality Life
- Weight Loss Goals & Weight Management
- Tranquil Relaxation & Stress Management
- Power Naps and Sleep Management
- Body Firming & Toning
- Enhanced Flexibility
- Soothing Red-Light Sessions



SaunaWellness™
PRO 18



Red 660 nm

Green 525 nm

Blue 425 nm

Full Spectrum White 425 nm - 660 nm

Near-Infrared 850 nm

The **SaunaWellness WELL PRO 18** combines 18 wellness technologies that can be personally experienced in 15 minutes or less for a healthy lifestyle routine, improving physical fitness, body tone, firming and muscle, developing strength, improving energy and endurance.

Users have shared that they have experienced an increase of mental acuity and better concentration, promoting relaxation and a reduction in stress.

SaunaWellness WELL PRO 18 is the ultimate wellness sanctuary for practicing yoga and meditation.

18 POWERFUL LIGHTS

Red-Light / Chromolight Module Boxes

Wellness Benefits

- Cleansing Perspiration
- Increase Energy & Endurance
- Promote Mental Acuity & Mindfulness
- Optimize Wellness

Built for Commercial

Features a reinforced construction with three (3) heavy-duty hinges built with durable materials to withstand frequent use in high-traffic environments, extended longevity.

Signature Wellness Program

Temp: 120° - 130°F

Light: Red & White & Blue

Instructions: Red-Light 15 mn change to Full Spectrum White 5 mn at Blue Light in last 5 minutes

Spa-Well Moments: Add a drop of Spa Sense **Health** Essential Oils on a cotton ball

Red-Light

Red-Light Chromolight LED
28/56 Modules

Cleanse

Temp: 150 °F

Light: Red & Orange

Instructions: 30 mn Red-Light change to Orange in last 15 minutes

Spa-Well Moments: Add a drop of Spa Sense **Cleansing** Essential Oils on a cotton ball

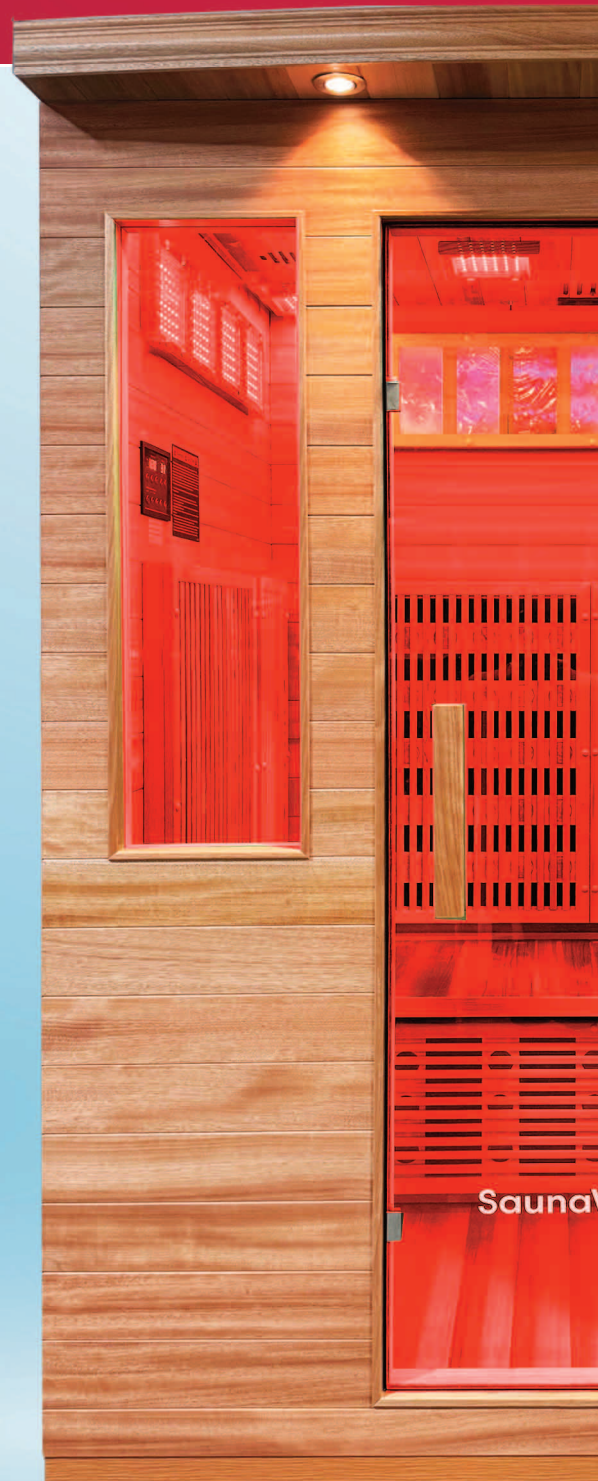
Fitness

Temp: 150 °F

Light: Red -Light

Instructions: Red-Light for full session

Spa-Well Moments: Add a drop of Spa Sense **Vigor** Essential Oils on a cotton ball



ADVANCED WELLNESS TECHNOLOGY

A Healthy Lifestyle for Everyone

Experience the world's first total surround chromolight & infrared emitters, a private sanctuary with the **SaunaWellness™ PRO10**, where advanced technology enhances natural wellness experience.



Lifestyle Benefits

- Stress Management
- Weight Management
- Pain Management
- Sleep Management

Wellness

Temp: 130-150 °F

Light: Red & Pink

Instructions: Change to

Pink light in 5 minutes

Spa-Well Moments: Add a drop of
Spa Sense **Health** Essential
Oils on a cotton ball

Recovery Am & PM

Temp: 130-150 °F

Light: Red-Light & Green

Instructions: Red-Light

for the last 5 minutes Green

Spa Moments: Add a drop of
Spa Sense **Relaxation** Essential
Oils on a cotton ball

Pain Relief & Inflammation

Temp: 130-150 °F

Light: Red-Light, Green

Instructions: Change to

Green light in 15 minutes

Spa-Well Moments: Add a drop of
Spa Sense **Relaxation** Essential
Oils on a cotton ball

Sleep

Temp: 130-150 °F

Light: Red-Light

Instructions: Red-Light

for 20 minutes

Spa-Well Moments: Add a drop of
Spa Sense **Relaxation** Essential
Oils on a cotton ball

Epidermis

Temp: 140 °F

Light: Red-Light, Pink

Instructions: Change to

Pink light in 5 minutes

Spa-Well Moments: Add a drop of
Spa Sense **Relaxation** Essential
Oils on a cotton ball

Wellness
USA™

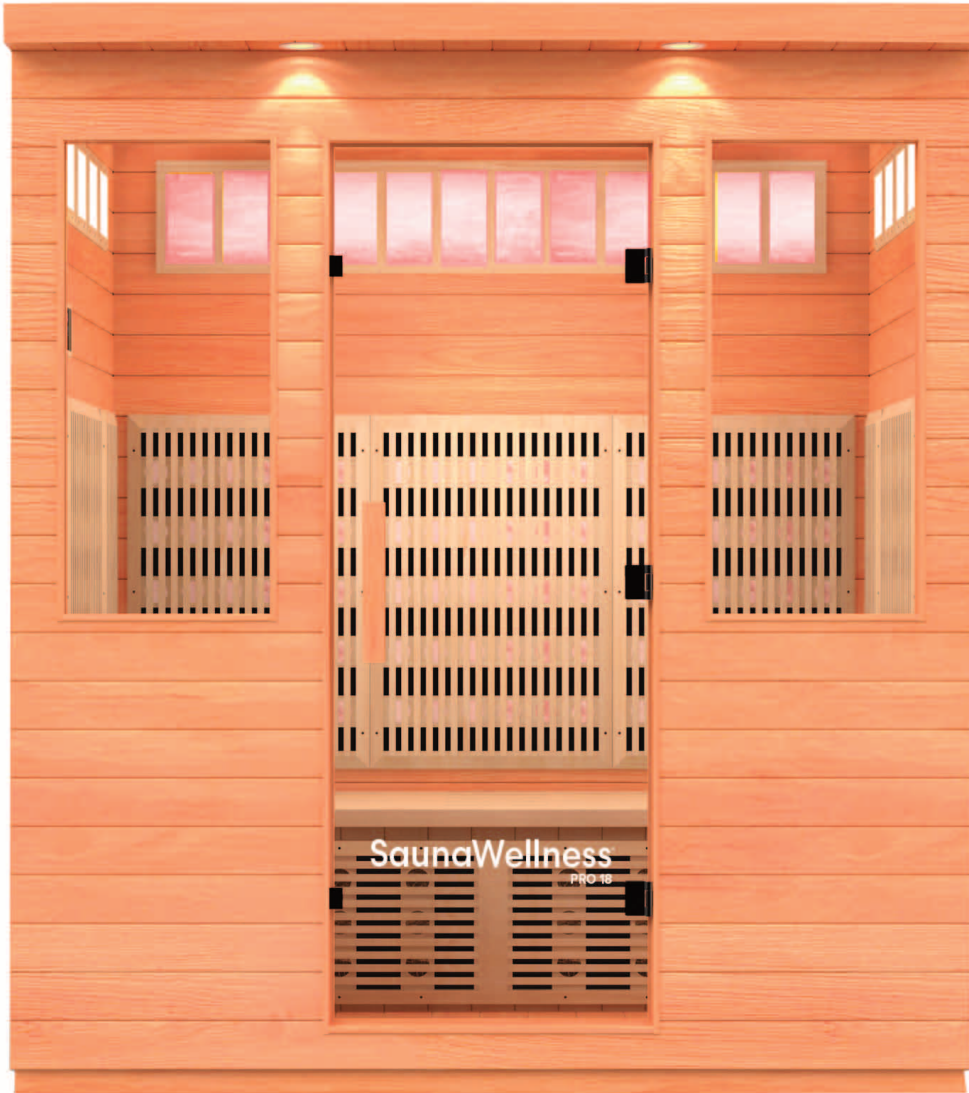
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Better Fitness. Better Wellness. Better Quality Life.

Eighteen (18) Natural Energies & Infrared Heat

SaunaWellness™
Well PRO 18

4-Person Sauna



Full Spectrum Infrared Sauna

6' Wide | 71" W x 47" D x 81" H



By passively exercising your body using Infrared heat, you are experiencing whole body wellness with many of the similar results as traditional active fitness exercise for enhanced wellness.

18 Natural Energies

—

18 Chromolight Stations
(Red, Yellow, Green, Blue,
Full-Spectrum White)

—

Carbon Infrared Heater systems

—

Full Spectrum Infrared
Heaters Near / Mid/ Far IR

—

Jade, Bian, Tourmaline, Rose Quartz
Infrared Gemstones

—

Pure Himalayan Salt Tiles

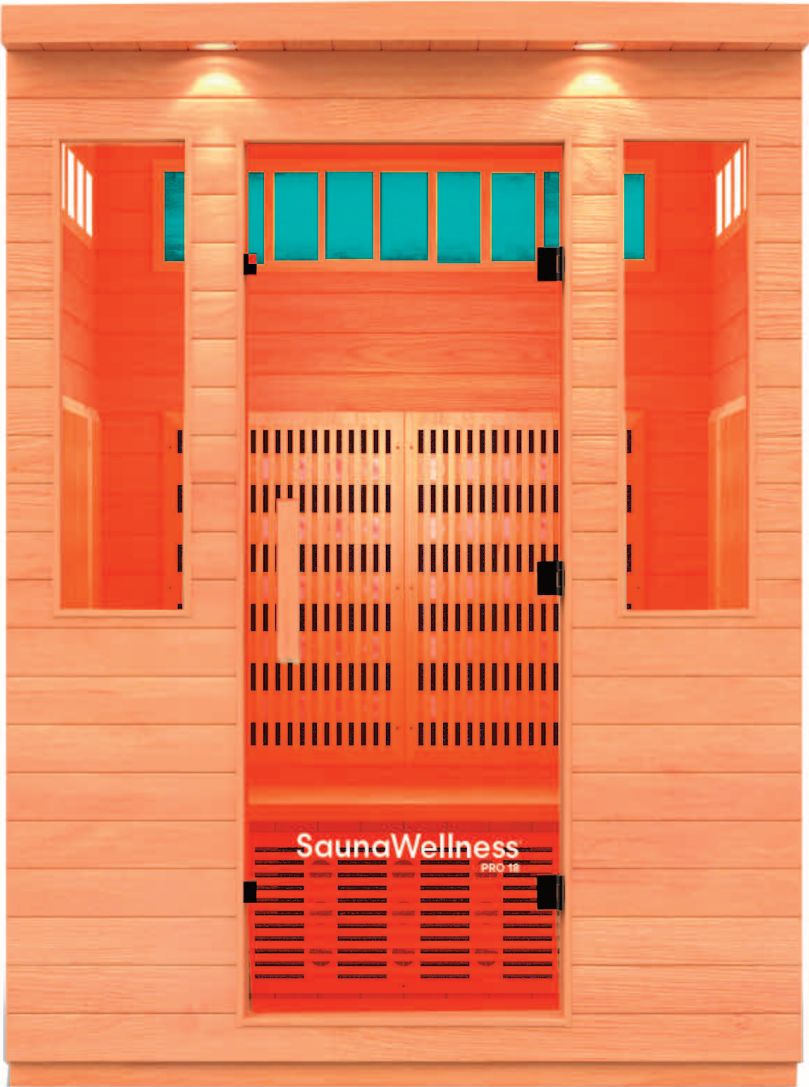
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Okoumé + Premium Canadian
Red Cedar Options





3-Person Sauna



Full Spectrum Infrared Sauna

5' Wide | 59" W x 47" D x 81" H



Passive heat and hyperthermic conditioning describes how your body increases perspiration, cleanses and sweats during the heated sauna sessions — and how you can improve your wellness and fitness through better heat acclimation and infrared sauna conditioning.

18 Natural Energies

18 Chromolight Stations
(Red, Yellow, Green, Blue,
Full-Spectrum White)

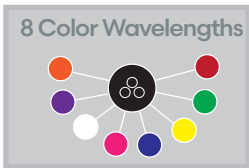
Carbon Infrared Heater systems

Full Spectrum Infrared
Heaters Near / Mid/ Far IR

Jade, Bian, Tourmaline, Rose Quartz
Infrared Gemstones

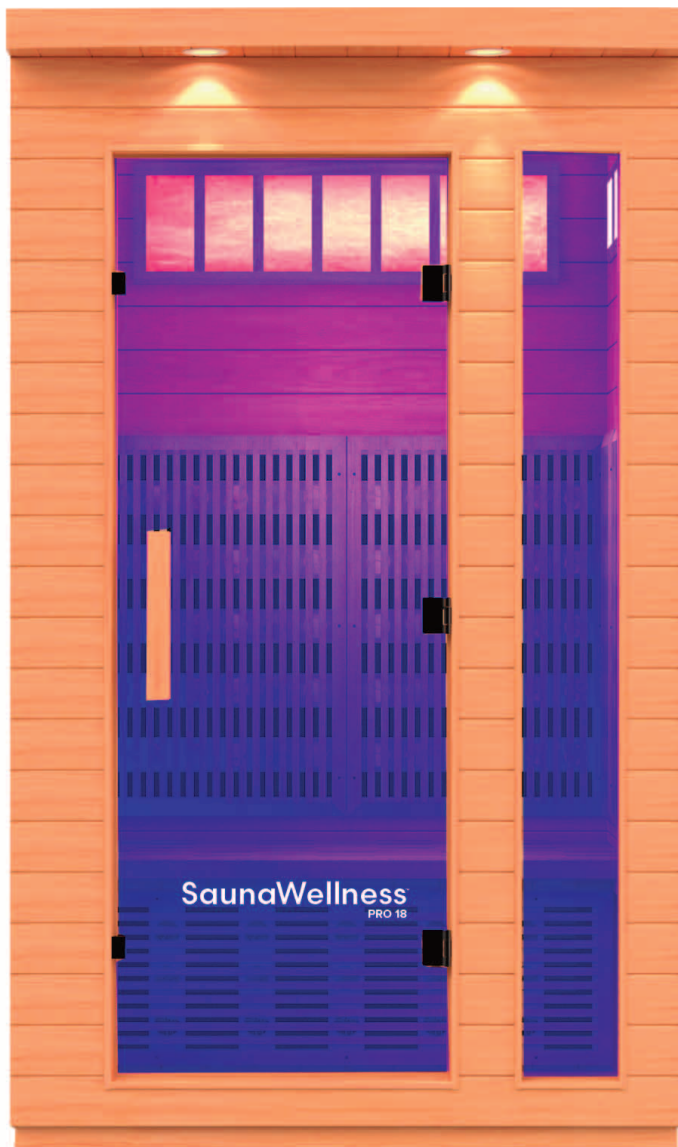
Pure Himalayan Salt Tiles

Okoumé + Premium Canadian
Red Cedar Options



Better Fitness with Passive Whole Body Infrared Heat

SaunaWellness™ Well PRO 18 2-Person Sauna



4' Wide | 47" W x 41" D x 81" H



Sauna Wellness WELL PRO 18 Systems feature eight (8) beautiful color selections and Chromolight stations with perfect illumination for soothing ambience and relaxing serenity.

18 Natural Energies

—

18 Chromolight Stations
(Red, Yellow, Green, Blue,
Full-Spectrum White)

—

Carbon Infrared Heater systems

—

Full Spectrum Infrared
Heaters Near / Mid/ Far IR

—

Jade, Bian, Tourmaline, Rose
Quartz Infrared Gemstones

—

Pure Himalayan Salt Tiles

—

Okoumé + Premium Canadian
Red Cedar Options



Better Wellness with a Premium Luxury Lifestyle

SaunaWellness™ Well PRO 18 1-Person Sauna



Enjoy the wellness benefits of healthy lifestyle activity with passive infrared heat sessions. Better Wellness. Better Fitness. Better Quality Life.

18 Natural Energies

18 Chromolight Stations

(Red, Yellow, Green, Blue, Full-Spectrum White)

Carbon Infrared Heater systems

Full Spectrum Infrared Heaters Near / Mid/ Far IR

Jade, Bian, Tourmaline, Rose Quartz Infrared Gemstones

Pure Himalayan Salt Tiles

Okoumé + Premium Canadian Red Cedar Options



Full Spectrum Infrared Sauna

3' Wide | 35" W x 35" D x 81" H

8 Color Wavelengths



Premium Luxury Wellness Infrared Saunas Beyond Infrared with Gemstone Emitters

Why Choose SaunaWellness WELL PRO 18 Infrared Saunas?

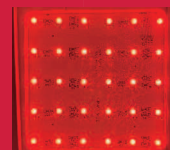
SaunaWellness PRO 18's multiple IR wavelengths, 18 Chromolight stations, Multiple Gemstones & Himalayan salt deliver a premium wellness experience.

Soft Radiant Infrared Sauna Heaters allows the user to experience soft and comfortable whole body radiant sauna heat. Carbon Heaters are placed near the back, and sides of the sauna to maintain a slow and even warmth to the user. Full Spectrum Heaters are placed on the sides of the sauna to provide immediate warmth within the sauna.

Eighteen (18) Red-Light & Chromolight Stations, 8 Colors and 36 LEDs are in each Light Box (Red, Orange, Yellow, Green, Blue, Purple, Pink, FS White) for Ambient Mood & Full Spectrum White Lights beautifully illuminate the sauna chamber.

Semi-Precious Gemstones: Jade, Bian, Tourmaline, and Rose Quartz emit radiant infrared heat and provide natural beauty and more sustained heat.

Pure Himalayan Salt Tiles help purify the air, and glow softly to enhance the experience of your wellness sauna session.



Exterior Gorgeous African Okoumé (African Mahogany) known for its luster & beauty.

Red Cedar Interior Wood Density Factor - The high density of premium red cedar wood and expert craftsmanship in the **SaunaWellness WELL PRO 18™** is the mark of a premium sauna. Each heater is covered with multiple vertical slats to enhance the safety for all users, protect the heater and offer a beautiful lustrous look.

Premium Canadian Red Cedar & Okoumé are used in every **SaunaWellness WELL PRO 18™**. The natural aroma of the Red Cedar is healthy, refreshing and invigorating. Okoumé is an attractive, lightweight, reddish-pink hardwood native to Central Africa, especially Gabon.

Easy Installation - Our sauna is easy to assemble and requires no additional tools. It can be installed on any type of flooring and only requires a dedicated 20 amp outlet.



Okoumé



Red Cedar

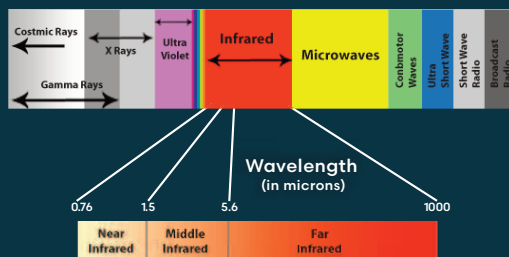
SaunaWellness WELL PRO 18™

SaunaWellness WELL PRO 18's Infrared heat combination of three (3) heat sources has been patented and differs from traditional infrared systems, dry heat, or steam system heat because it combines 18 bio-stacked natural energies for multiple wellness benefits; the **PRO 18's** heat is effective at a lower operating temperature (150° vs 200° for a traditional sauna) to offer greater comfort and ultimate wellness experience. **SaunaWellness WELL PRO 18's** infrared heaters provide near, mid, and far tri-spectrum infrared heating.

Near (NIR) Infrared Heat

Mid (MIR) Infrared Heat

Far (FIR) Infrared Heat



Note: Wellness USA Inc. makes no medical claims as to the specific benefits of its sauna use for individual users. The sauna is not a medical device.

Easy Installation

Easy Installation - Our sauna is easy to assemble and requires no additional tools. It can be installed on any type of flooring and only requires a dedicated 20 amp outlet.

3

Step Three:

Attach the left side wall and latch to back panel.

7

Step Seven:

Position the roof panel in place, connect all wiring and add dust cover.

2

Step Two:

Attach the back panel to the floor panel.

4

Step Four:

Attach the right side wall and latch to back panel.

5

Step Five:

Position the calf heater in place and plug into back wall.

Lay the bench panel on top connecting to back wall panel.

1

Step One:

Position the floor panel to your desired location.

6

Step Six:

Position the front door panel in place and latch to both side walls.

8

Last Step:

Plug into outlet and enjoy!

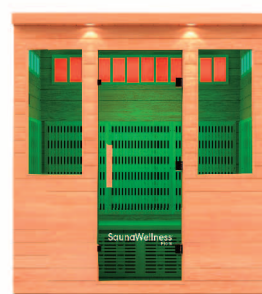
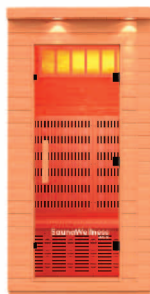
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SaunaWellness™

Well PRO 18

Better Fitness. Better Wellness. Better Quality Life.



The Ultimate Collection of Premium Luxury Wellness Saunas

| Capacity | 1 Person | 2 Person | 3 Person | 4 Person |
|---|--|------------------------|------------------------|------------------------|
| FAR/NEAR/MID 2 Distinct Infrared Emitters | 4 Carbon | 5 Carbon | 5 Carbon | 6 Carbon |
| | 2 Full Spectrum Heaters | | | |
| Heater Surface Area | 12,784 cm ² | 15,484 cm ² | 20,884 cm ² | 24,484 cm ² |
| Chromolights | 18 Red Chromolight Stations 36 LED each; 8 Colors (Red, Blue, Green, Yellow, Pink, Purple, Orange, Full Spectrum White) | | | |
| Wood | Okoumé & Premium Canadian Red Cedar (8mm thick) — Anti-germicidal | | | |
| Dimensions | 3' Wide | 4' Wide | 5' Wide | 6' Wide |
| External (inches) | 35" W x 35" D x 81" H | 47" W x 41" D x 81" H | 59" W x 47" D x 81" H | 71" W x 47" D x 81" H |
| Weight | 250 lbs / 113 kg | 374 lbs / 170 kg | 420 lbs / 190 kg | 464 lbs / 210 kg |
| Power | 110V / 20A / 1685W | 2200V / 20A / 2363W | 220V / 20A / 2710W | 220V / 20A / 3026W |
| Semi-Precious Gemstones | Semi-Precious Jade, Bian, Rose Quartz & Tourmaline Gemstones | | | |
| Himalayan Salt Blocks | Pure Himalayan Salt Tiles (Backlit 8 Color Options) Across the Back Wall | | | |
| Speakers | 2 Bluetooth Speakers on Ceiling | | | |
| Control Panel | Bluetooth / USB / FM / MP3 / Remote Control | | | |
| Roof Vent | YES | | | |
| OPTIONAL | OxyOasis™ Oxygen Enriched Air System — OPTIONAL | | | |

Warranty 2 Years Electronics, 5 Years Heaters.

Designed, Patented & Assembled in Minnesota, USA



SaunaWellness WELL PRO 18 is not a medical device. SaunaWellness WELL PRO 18 is a general wellness product, relaxation and healthy lifestyle wellness & fitness system.



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