

Introducing **RedFuzion™ Pod**
Premium Luxury Wellness

The World's First Red-Light Wellness Pod

Rejuve • Recharge • Recovery

ENDURANCE • ENERGY • FITNESS • WELLNESS • WEIGHT MANAGEMENT

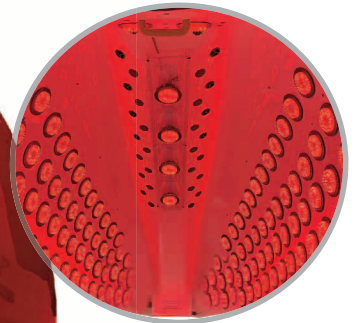
125

Red-Light Modules
Chromolight &
Near Infrared



180°

Red-Light Surround
5,625 Intense LEDs



13 Bio-Stacked Wellness Technologies

RED-LIGHT • CHROMOLIGHT • NEAR INFRARED • HYPERTHERMIC SAUNA
CONVECTION (180°) HEAT • WHOLE-BODY VIBRATION (WBV) • HYPER-OXYGEN

Advanced Wellness Technology for Body & Mind

Wellness
USA™

WWW.WELLNESS-USA.COM

RedFuzion™ Pod

Red-Light, Near-Infrared & Chromolights
with Hyper-Oxygen Enriched-Air

The RedFuzion™ POD is a Multi-Energy Hyperthermic Sauna that promotes recovery, endurance, wellness, weight management, sleep management, improved mental acuity and general wellness.

13 BIO-STACKED
NATURAL ENERGIES:
RED-LIGHT
SAUNA POD
HEATS UP TO
180° F



Advanced Fitness Recovery

Ambient Chromolights • Near-Infrared Light • Hyperthermic Conditioning • Hyper-Oxygen
• Vibration Massage • Himalayan Salt Air • Aromatherapy

SYNERGISTIC PARAMETERS | SMART SOFTWARE | MULTI-SENSORY TECHNOLOGIES | OPTIMIZED WELLNESS FOR BODY & MIND

RedFuzion™ Pod

Premium Luxury Wellness



13

NATURAL ENERGY WELLNESS TECHNOLOGIES

- Precise Temperature Control Sensor System
- Dynamic Dry Heat Air Whole Body up to 180F / 82 C
- 125 Red, Green, Blue, Chromatic Lights (5625 LEDs)
- Heated Air Flow Vortex Fan
- Radiant Near-Infrared
- Dual Vibration Massage System
- Ergonomic Comfort Cushioned Bed
- Five (5) Preset Wellness & Fitness Programs with Adjustable Features and 1 Custom Program
- One-Touch Color LCD
- 125 Above Body Chromolights Red-Light Modules
- 2 Face & Head Chromolights Red-Light Modules
- Cooling Face Air Fan
- Aromatherapy Feature
- Engineering Data Collection System
- Calorie Indicator w/ Awareness K Cal-O-Meter
- Height (Tall and Small) Booster Adjustment Pillow
- EZ-Clean Massage Marine Vinyl Bed Cover
- Himalayan Salt Air Tile with Ambient Blue Chromolight
- Fit-Bed™ Active Exercise System with Adjustable Resistance Strength Bands
- eScapes™ LCD Interactive Guided Fitness Programs
 - Active Thermal H.I.I.T. Exercise Routines(3): Beginner, Intermediate, Advanced, Pro
- Hyper-Oxygen Enriched-Air Concentrator system
- Oxygen-infused Nebulizer system for)O2 infused Halo-Salt Solution Air, and Liquid Vitamins
- Recovery MAX Wellness Body Mat 4-color (R, G, B, FS White) (Optional)



RED-LIGHT
HYPER-OXYGEN™
CHROMOLIGHT



P.02

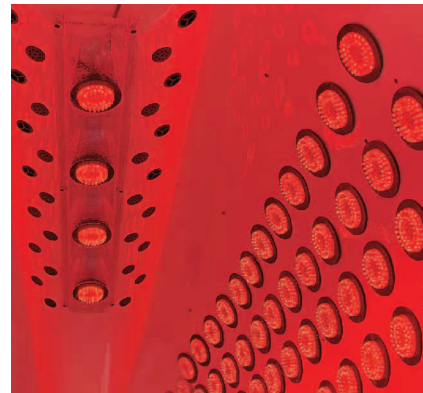
RedFuzion™ Pod

A Revolutionary Premium Luxury Wellness Fitness System

RedFuzion™ POD technologies automatically deliver five (5) preset programs. These programs include a vortex-fusion of convection and conduction dry heated air (up to 180°F / 82° C) plus chromolights (Red, Green, Blue) and near-infrared light. The dual vibration bed offers whole body, back and leg massage. The heated ergonomic bed system is relaxing and comfortable, with a contour head cushion. During your session a blend of essential oil diffusion and pure Himalayan salt air enhance your senses. Cooling facial air fans keep the face and neck cool with refreshing pure hyper-oxygen enriched air for optimum comfort and wellness thermal conditioning.

Benefits of RedFuzion™ POD Sessions

- Refreshing Pure Himalayan Salt Air, Invigorating Aroma & Enriched Humidity
- Cleansing Perspiration, Improved Energy & Endurance
- A Luxurious Lifestyle Wellness Activity for a Better Quality Life
- Passive Fitness for Better Weight Management
- Tranquil Relaxation, Stress Management
- Power Naps & Sleep Management
- Body Firming & Toning
- Enhanced Flexibility
- Relaxing Muscle Hot Massage
- Calming Mindfulness



The World's Most Advanced Health Technologies System for general improvement of body & mind wellness, healthy weight loss goals & healthy weight management. The **RedFuzion™ POD** is the ideal healthy lifestyle system.

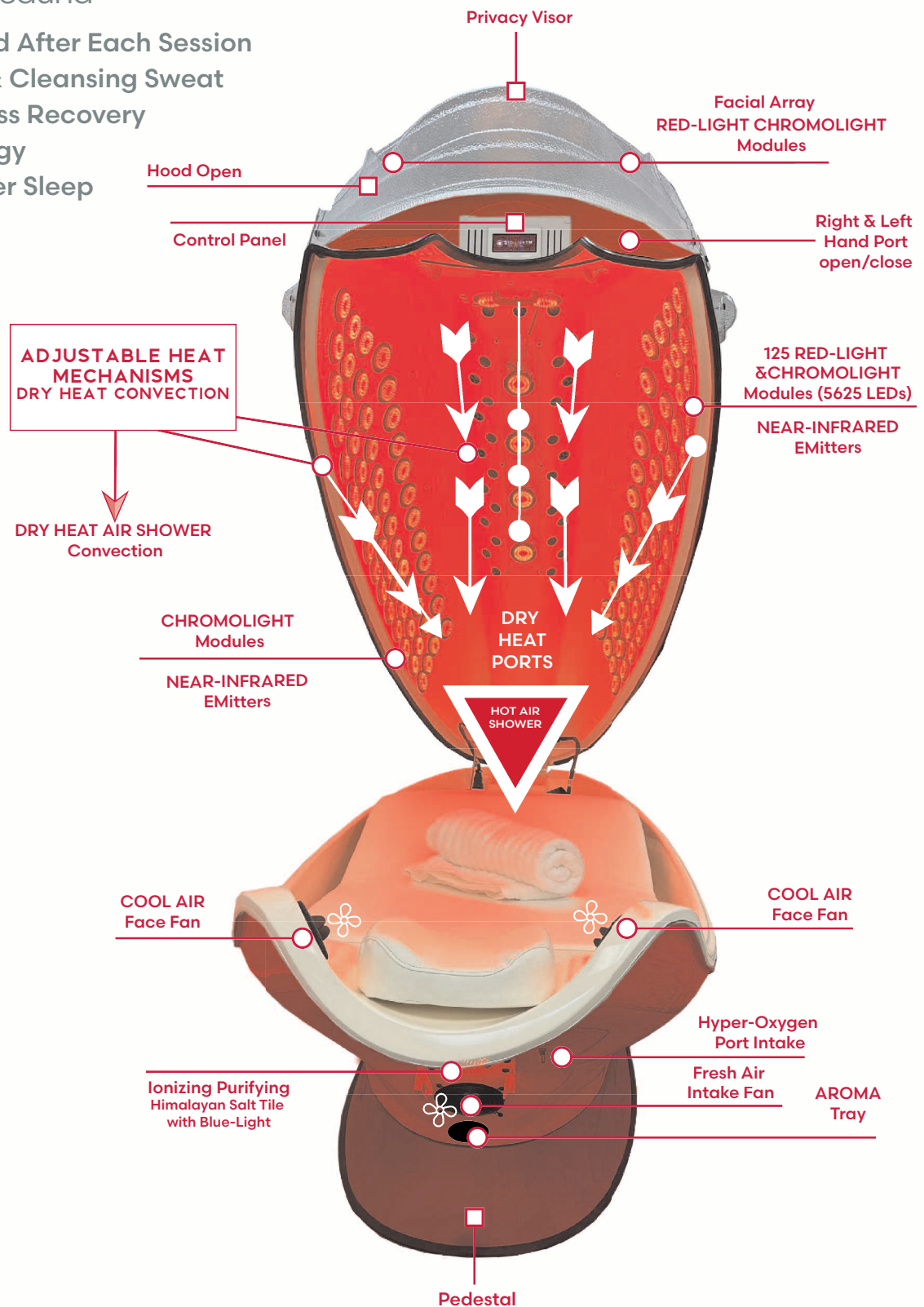
The **RedFuzion™ POD** combines natural energy wellness technologies that can be personally customized for improving physical fitness, body tone, firming and muscle, developing strength, improving energy and endurance, improving mental

acuity and concentration, promoting relaxation & stress management. **RedFuzion™ POD** is the ultimate wellness system for practicing meditation, power napping or clearing your mind for refreshing mindfulness.

RedFuzion™ POD Dynamic Photo-Fuzion & Special Features

Benefits of Near Infrared, Red-Light, Chromolight, Hyper-Oxygen & Dry Heat Air Sauna

- Feel Refreshed After Each Session
- Invigorating & Cleansing Sweat
- Improve Fitness Recovery
- Increase Energy
- Promote Better Sleep



P.04

RedFuzion™ POD LCD Touch-Screen with Five (5) Self Automated Preset Programs

RedFuzion™ POD is self-automated and features a beautiful 4-inch LCD touch-screen control system with state-of-the-art electronics. The large color display and “smart software” provide five (5) preset and one (1) custom wellness programs for easy use and session selection. The colorful display has a high-pixel definition LCD screen. The LCD presents sharp images and superior visibility to make the user experience enjoyable and engaging. Every wellness program has different settings that permit change or customized personalization or the user can simply lay back and enjoy their favorite program.



P.05

Dynamic Wellness Programs



RedFuzion™ POD Preset Program Rejuve • Recharge • Recovery

RedFuzion™ POD preset fitness, recovery and wellness programs provide endless possibilities. RedFuzion's programs have preset parameters or you can create customized sessions.



Rejuve • Recharge • Focus

PROGRAM TIMES
Can be adjusted from 15mn to 30mn

15 mn



Power Nap • Relax • Flexibility
• Meditation

15 mn



Cleanse • Strength • Wellness

15 mn



Hyperthermic • Recovery
• Weight Management

15 mn



Endurance • Conditioning
• Fitness

15 mn

BIO-STACKING Principles

Bio-stacking combines multiple wellness energies that work together to accelerate and amplify a more effective outcome.

RedFuzion™ POD
SYNCHRONIZING
OF THIRTEEN (13)
BIO-STACKING
WELLNESS
ENERGIES

COMBINES
HYPERTHERMIC
DRY HEAT
WITH RED-LIGHT
CHROMOLIGHT
& NEAR -
INFRARED LIGHT

ERGONOMIC
CUSHIONED BED &
DUAL-MOTORIZED
VIBRATORY MASSAGE

ENGINEERED FOR
EASY OPERATION
OF SELF-AUTOMATED
PRESET PROGRAMS

RedFuzion™ Pod

Premium Luxury Wellness

125
RED-LIGHT,
CHROMOLIGHT
& NEAR INFRARED
WITH HYPER-OXYGEN
ENRICHED AIR

MADE
IN USA





WORLD'S MOST ADVANCED

Whole Body Active & Passive Fitness Recovery Pod for Everyone

Passive exercise hyperthermic heat is a great recovery routine or as an alternative to active exercise for people who prefer passive exercise or are unable to engage in physical activity due to time, lifestyle choices, or physical limitations.

EXPERIENCE HYPERTHERMIC SAUNA
DRY HEAT PASSIVE AND ACTIVE-
THERMAL EXERCISE WITH DUAL
VIBRATION MASSAGE, OXYGEN-
ENRICHED AIR AND 13
SYNCHRONIZED WELLNESS
TECHNOLOGIES THAT PROMOTE
WELLNESS & FITNESS RECOVERY

OXYGEN-INFUSED
LIQUID VITAMINS
OR HALO-SALT
SOLUTIONS

LUXURIOUS ESSENTIAL
OIL AROMAS, ADJUS-
TABLE COOL FACIAL
AIR ENRICHED WITH
PURE OXYGEN
AIR FLOW

PURE HIMALAYAN
SALT AIR PROMOTES
INCREASED QI ENERGY
& MEDITATIVE CALMING

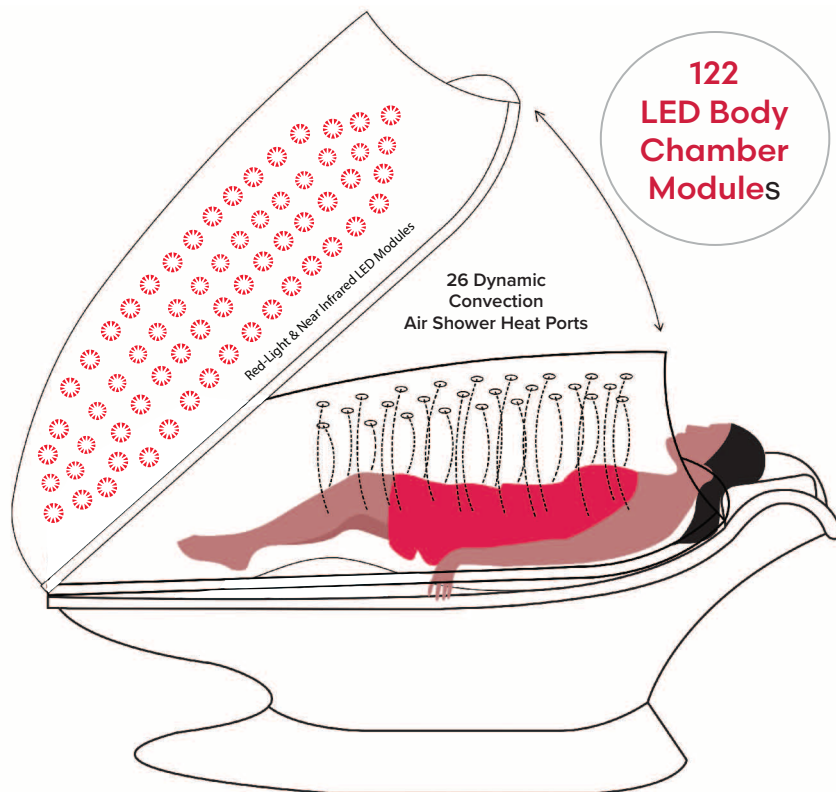
Better Fitness. Better Wellness. Better Quality Life.

RedFuzion™ POD Patented Dry-Heat Sauna Technology

RedFuzion™ POD software enables the user to adjust the cabinet temperature from ambient room temperature up to 180°F (82°C). The warmed air flows downward to the body while fans draw the warm air currents equally across the body in a flow that creates the desired temperature level and helps increase core (body) temperature. As the body responds to the warm chamber environment, the relaxing release of body heat triggers the increase of wellness and fitness cleansing perspiration.

Dynamic Convection Dry Air Shower Heat Ports

RedFuzion™ POD dry heat air system utilizes a powerful fan and a proprietary patented “enriched -air hyper-oxygen shower” heat port configuration that circulates a dynamic vortex of warm air throughout the body chamber by means of convection. The air inside the cabinet is heated and dispersed, evenly and safely. **RedFuzion™ POD** temperature is precisely adjusted and maintained from ambient up to (180° F / 82° C).



Cushioned Ergonomic Bed with Soothing Dual Vibration Massage

Dual vibration transducers located under the cushioned ergonomic bed can be controlled and adjusted to achieve soothing and invigorating back and leg massage or customized massage vibration. The massage intensity settings can be adjusted from low, mild, strong, intense to maximum vibration. Users can select their own personal vibratory massage levels for stress management, calming meditation relaxing muscles, sleep management or refreshing power naps.



RedFuzion™ POD Bio-Stacked Red-Light Near Infrared & Chromolight

Ambient Surround Red-Light Luxury Wellness

- Fitness Recovery & Enhanced Performance
- Energy & Endurance
- Mental Clarity & Mindfulness
- Promote Better Sleep & Relaxation
- Improved Wellness
- Stress Relief
- Mood Enhancement

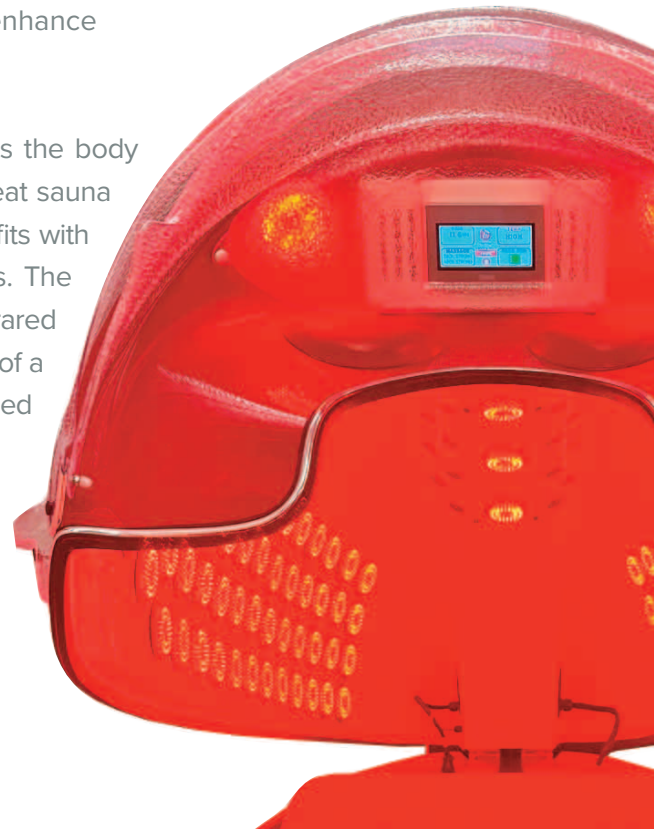
Ambient Red-Light, Near Infrared, Chromolight & Facial System

RedFuzion™ POD has a total of hundred twenty-five (125) LED module stations. Each light module station is non-thermal with red-light, near infrared and chromolights to enhance the mood and ambience of every session.

Many users enjoy infrared heating because radiant infrared heats the body without heating the air inside the body chamber. When the dry heat sauna system is used the users can receive passive thermal fitness benefits with red-light chromolight for enhanced fitness recovery and wellness. The **RedFuzion™ POD** dual heat system with chromolights and near infrared is unique for a superior wellness experience. The dual combination of a dry heat air sauna system with 125 chromolight modules is an advanced technology and patented **RedFuzion™ POD** wellness feature.

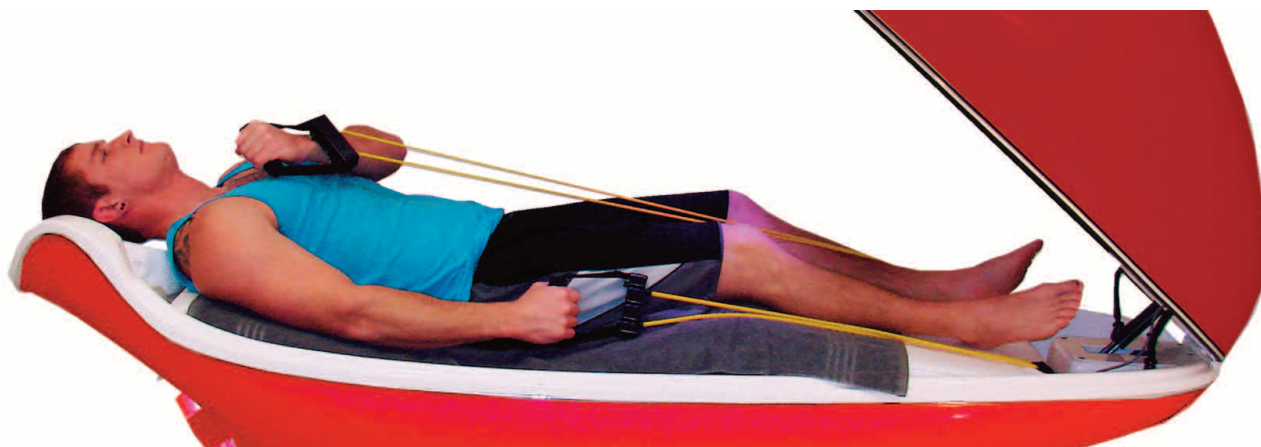
Designer Pedestal

A matching designer pedestal designed specifically for the **RedFuzion™ POD** raises the POD (7") in height. The matching translucent privacy visor can be extended over the head & face for greater seclusion and serenity.



RedFuzion™ POD Thirteen (13) Technologies

RedFuzion™ POD has a Non-Strenuous PASSIVE Thermal Exercise (PTE) and ACTIVE Thermal Exercise (ATE) system. The RedFuzion™ POD exercise fitness system includes dynamic isotonic-isometric resistance bands with cushioned grips.



FitBed™ Active Hyperthermic Exercise (ATE) System

RedFuzion™ POD users can perform High-Intensity Interval Training (H.I.I.T.) exercises while enjoying Active Thermal Exercise for enhanced hyperthermic conditioning fitness benefits. Exercise resistance bands provide from low to high resistance for all levels of fitness sessions, from beginners, to elite professional athletes. You can practice heated stretching, flexibility, general mobility, increased flow of Qi energy and yoga poses too!

Aromatherapy System

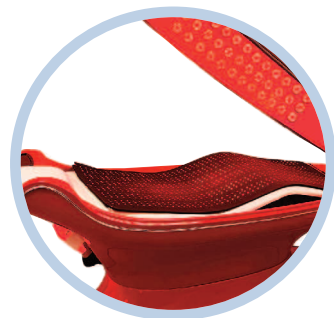
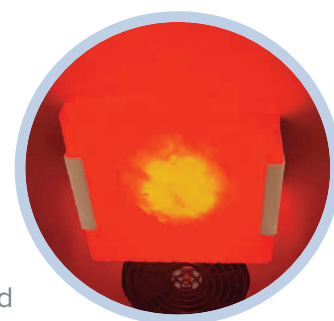
The RedFuzion™ POD aroma system enables users to choose essential oil scents for heightened aromas of vigor, health, relaxation, or cleansing aromatherapy enjoyment. The sensory experiences of aromatherapy include relaxation, health, beauty and total well-being.

Himalayan Pure Ionic Crystal Salt

RedFuzion™ POD users can experience similar enjoyment of traditional natural mineral-salt caves found in Europe and salt rooms which have recently emerged across the United States. A (6" x 6") tile of Himalayan pure ionic crystal salt is mounted near the air intake fan to provide refreshing salt air. Salt air or "Halotherapy" has long been practiced as a traditional holistic wellness experience and the POD becomes the user's very own salt cave enhanced with Blue-Light.

Recovery MAX LED Body Wellness Mat

The Recovery Max Fitness & Wellness Mat (Optional Add-on) is equipped with 1200 intense LEDs including SMART Chromolights with Red, Green, Blue, and Full Spectrum White & Near-Infrared Light, 16 preset programs, and 8 smart combo presets.



RedFuzion™ Pod

Premium Luxury Wellness

The **RedFuzion™ POD** includes turbo body & face enriched air hyper-oxygen fans and air intake ports. You can fill the body chamber with enriched hyper-oxygen air that will refresh and cool the user's face and body. The enriched hyper-oxygen air system can also be enhanced with humidified liquid vitamins, halo-salt air and/or aromas.

Hyper-Oxygen-Infused Air Nebulizer System

The Hyper-Oxygen System includes a Nebulizer system that infuses Liquid Halo-Salt Solutions, and Liquid Vitamins with pure oxygen for greater session results.



Nebulizer



Comfortable & Cooling Face Fans Air System – Ensures the Head & Face Are Cooled

RedFuzion™ POD has a innovative design that keeps the head outside the heated chamber during the session while flowing, refreshing hyper-oxygen himalayan salt air helps purify the air and cools the head and facial areas. While most people can only endure a few minutes in an enclosed sauna, the cooling face fan keeps the face, head and hair cool. The face fan lets you experience and enjoy the hyperthermic benefits of the dynamic dry heat system inside the POD up to (180° F / 82° C) for extended periods of time.



Modern Human's Wellness is Enhanced by Light, Near-Infrared & Pure Oxygen

Environmental Pollution Impacts Wellness:

The modern shift to indoor sedentary living, industrial pollution, climate change, ultra-processed foods, poor diets, lack of exercise, limited outdoor sun exposure, stressful urban culture and toxic environmental pollution have all contributed to modern wellness and health problems.

Natural Energies Enhance Wellness & Health:

Passive bio-stacked natural energies enhance fitness, energy, endurance, mobility, mental acuity, sleep management and help promote a healthy lifestyle.

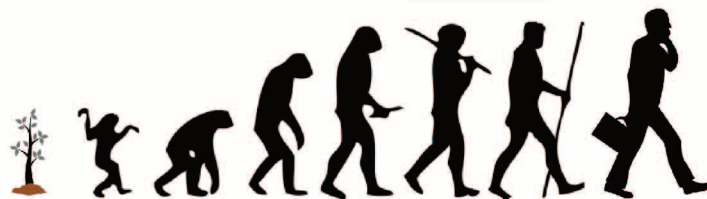
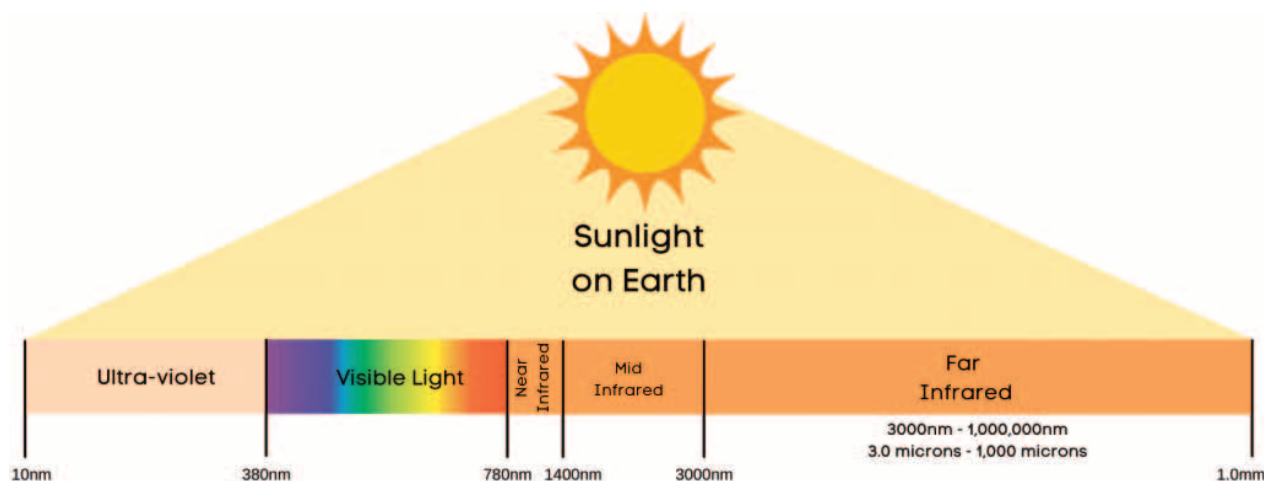
Profound Effects of Red-Light, Chromolight, Near-Infrared, & Enriched Hyper-Oxygen

Healthy natural red-light, chromolight, and near infrared light, can enhance wellness & improve energy and general health. The benefits of natural energies, include hyperthermic cleansing, hyper-oxygen, energy enhancing red-light, chromolight and near-infrared, promote endurance, fitness recovery, and mental acuity.

Natural energy Bio-Stacking
simultaneously multiple natural energies
for increased power and efficiency
in a single session.



Bio-Stacked Natural Ambient Red-Light, Chromolight & Near Infrared with Hyper-Oxygen, Dry Heat Sauna and Relaxing Vibration Massage is the Ultimate Fitness & Wellness Bio-Hack



INVISIBLE NEAR/MID/FAR INFRARED LIGHT SPECTRUM

Radiant Infrared-light is invisible photonic natural energy that holistically penetrates to different levels in our skin; and creates heat inside the body to promotes fitness & wellness benefits.



The World's Most Advanced Wellness & Fitness Recovery Red-Light POD

Fitness, Wellness, Weight Management, Energy, Endurance, Sleep

RedFuzion™ Pod

Premium Luxury Wellness

Thirteen (13) Bio-Stacked Fitness,
Recovery & Wellness Energies



Features & Specifications

125 Red-Light, Near Infrared Modules (5625 LEDs)	■
Hyperthermic Dry Heat Up to 180° / 82° C	■
High Definition Touch-Screen Color LCD Console	■
Five Preset Programs Smart Wellness & Fitness Software	■
Cooling Face Fan Air Turbo System	■
Hyper-Oxygen Concentrator with Nebulizer System	■
Comfortable Ergonomic Bed	■
Dual Vibratory Massage System	■
Aromatherapy	■
Himalayan Salt Tile for Refreshing Salt Air (6" x 6")	■
FitBed™ HIIT Exercise System	■
Translucent Privacy Visor & Designer Pedestal	■
Cardinal Red Exterior & Cream Interior Germicidal Gel Coat Shell	■
Warranty: One (1) Year Standard System Warranty	■
Warranty: Two (2) Year Fiberglass Shell Extended Warranty	■
Made in Minnesota - USA	■
Protected by Design & Utility Patents	■

Capsule Size: 3' wide x 7.5' long

Capsule Weight: 265 lbs/120 kg

Height: (closed) 39" / 99 cm

Height: (open) 89" / 226 cm

Length: 89" / 226 cm

Width: 35" / 89 cm

Power Requirements: 110V, 20 amp, or 220V 15 amp, 50/60 Hz

REDFUZION POD is not a medical device. It is not for medical purposes and makes no medical claims. REDFUZION POD has not been evaluated by the FDA and is not for any medical purpose whatsoever. REDFUZION POD is a general wellness product, relaxation and healthy lifestyle fitness system.

Wellness
USA™



RED-LIGHT
HYPER-OXYGEN™
CHROMOLIGHT

Adjustable Nebulizer
for Oxygen-infused
Liquid Halo-air, and
Liquid Vitamin Solutions.



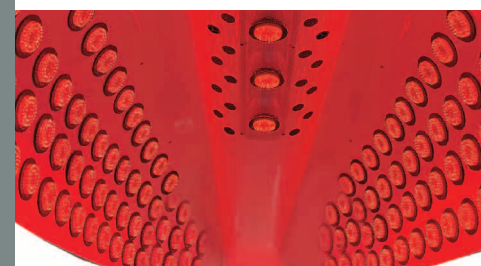
Self-Automated Preset Programs



Privacy Visor



125 Red & Chromolights



OxyOasis Hyper-Oxygen



RedFuzion™ Pod

Toll Free: 1 (800) 445.8418 or 1(952) 888.8282 • Fax: 1 (952) 888.8887
e-mail: info@wellness-usa.com • website: www.wellness-usa.com

© 2025 WELLNESS-USA Inc • Minneapolis, MN. • V3.010325 RFP